

SECTION C : MANUFACTURE

Division 25 : MANUFACTURE OF FABRICATED METAL PRODUCTS, EXCEPT MACHINERY AND EQUIPMENT

>Manufacture of structural metal products, tanks, reservoirs and steam generators

Group	Class	Sub-class	Description
251			
	2511		Manufacture of structural metal products
			This class excludes:
			- manufacture of parts for marine or power boilers, see 2513
			- manufacture of assembled railway track fixtures, see 2599
			- manufacture of sections of ships, see 3011
		25111	Manufacture of doors, windows and their frames, shutters and rolling shutters, gates and similar articles used on buildings
		25112	Manufacture of metal frameworks or skeletons for construction and parts thereof ((towers, masts, trusses, bridges etc.)
		25113	Manufacture of industrial frameworks in metal (frameworks for blast furnaces, lifting and handling equipment etc.)
		25119	Manufacture of other structural metal products
	2512		Manufacture of tanks, reservoirs and containers of metal
			This class excludes:
			-manufacture of metal casks, drums, cans, pails, boxes etc. of a kind normally used for carrying and packing of goods (irrespective of size), see 2599
			- manufacture of transport containers, see 2920
			- manufacture of tanks (armored military vehicles), see 3040
		25121	Manufacture of metal containers for compressed or liquefied gas
		25122	Manufacture of metal reservoirs, tanks and similar containers
		25123	Manufacture of central heating boilers and radiators and parts and accessories thereof
		25129	Manufacture of other containers n.e.c.
	2513		Manufacture of steam generators, except central heating hot water boilers
			This class excludes:
			- manufacture of central heating hot-water boilers and radiators, see 2512

			- manufacture of boiler-turbine sets, see 2811
			- manufacture of isotope separators, see 2829
		25131	Manufacture of steam or other vapour generating boilers and hot water boilers other than central heating boilers
		25132	Manufacture of nuclear reactors, except isotope separators
		25133	Manufacture of auxiliary plant for use with steam generators (condensers, economizers, superheaters, steam collectors and accumulators)
		25139	Manufacture of other steam generators (except central heating hot water boilers), n.e.c.
252			Manufacture of weapons and ammunition
	2520		Manufacture of weapons and ammunition
			This class includes manufacture of heavy weapons (artillery, mobile guns, rocket launchers, torpedo tubes, heavy machine guns), manufacture of small arms (revolvers, shotguns, light machine guns), manufacture of air or gas guns and pistols, manufacture of war ammunition, manufacture of hunting, sporting or protective firearms and ammunition, manufacture of explosive devices such as bombs, mines and torpedoes
			This class excludes:
			- manufacture of percussion caps, detonators or signalling flares, see 2029
			- manufacture of cutlasses, swords, bayonets etc., see 2593
			- manufacture of armoured vehicles for the transport of banknotes or valuables, see 2910
			- manufacture of space vehicles, see 3030
			- manufacture of tanks and other fighting vehicles, see 3040
		25200	Manufacture of weapons and ammunition
259			Manufacture of other fabricated metal products; metalworking service activities
	2591		Forging, pressing, stamping and roll-forming of metal; powder metallurgy
			This class includes, forging, pressing, stamping and roll forming of metal, production of metal objects directly from metal powders by heat treatment (sintering) or under pressure
			This class excludes:
			- production of metal powder, see 2410, 2420
		25910	Forging, pressing, stamping and roll-forming of metal; powder metallurgy
	2592		Machining; treatment and coating of metals
			This class includes, plating, anodizing etc. of metal, heat treatment of metal, deburring, sandblasting, tumbling, cleaning of metals, colouring, engraving, printing of metal non-metallic coating of metal, hardening, buffing of metal, boring, turning, milling, eroding, planing, lapping, broaching, levelling, sawing, grinding, sharpening, polishing, welding, splicing etc. of metalwork pieces, cutting of and

			writing on metals by means of laser beams
			This class excludes:
			- activities of farriers, see 0162
			- rolling precious metals onto base metals or other metals, see 2420
		25920	Machining; treatment and coating of metals
	2593		Manufacture of cutlery, hand tools and general hardware
			This class excludes:
			- manufacture of hollowware (pots, kettles etc.), dinnerware (bowls, platters etc.) or flatware (plates, saucers etc.), see 2599
			- manufacture of power-driven hand tools, see 2818
			- manufacture of ingot moulds, see 2823
			- manufacture of cutlery of precious metal, see 3211
		25931	Manufacture of cutlery such as knives, forks, spoons, cleavers, choppers, razors, razor blades, scissors, hair clippers etc.
		25932	Manufacture of hand tools (non-power-driven) for agricultural/horticulture/forestry
		25933	Manufacture of hand tools such as pliers, screwdrivers, press tools, blacksmiths' tools, drills, punches, milling cutters etc.
		25934	Manufacture of padlocks, locks, keys, hinges and the like, hardware for buildings, furniture, vehicles etc.
		25939	Manufacture of general hardware (saws and sawblades, including circular sawblades and chainsaw blades, moulding boxes, vices, clamps etc.)
	2599		Manufacture of other fabricated metal products n.e.c.
			This class excludes:
			- manufacture of tanks and reservoirs, see 2512
			- manufacture of swords, bayonets, see 2593
			- manufacture of clock or watch springs, see 2652
			- manufacture of wire and cable for electricity transmission, see 2732
			- manufacture of power transmission chain, see 2814
			- manufacture of shopping carts, see 3099
			- manufacture of metal furniture, see 3100
			- manufacture of sports goods, see 3230
			- manufacture of games and toys, see 3240

		25991	Manufacture of metal fasteners (nails, rivets, tacks, pins, staples, washers and similar non-threaded products and nuts, bolts, screws and other threaded products)
		25992	Manufacture of containers such as tins and cans for food products and boxes
		25993	Manufacture of metal cable and other articles made of wire (except for electric transmission)
		25994	Manufacture of metal household articles (plates, saucers, pots, kettles, saucepans, frying pans and other non-electrical utensils, small hand-operated kitchen appliances and accessories)
		25995	Manufacture of metal sanitaryware such as baths, sinks, washbasins and similar articles
		25996	Manufacture of reinforced safes, vaults, strongroom doors, gates and metal goods for office use (other than office furniture) and other purposes
		25999	Manufacture of other fabricated metal products n.e.c.